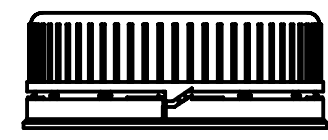
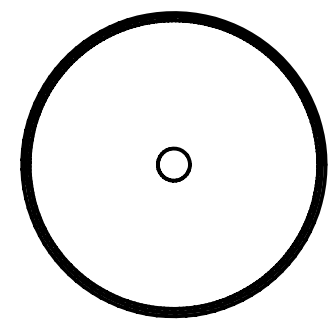
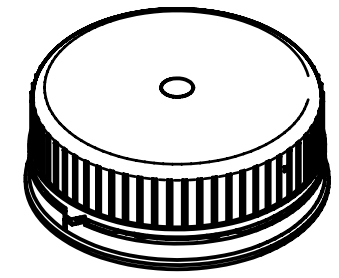
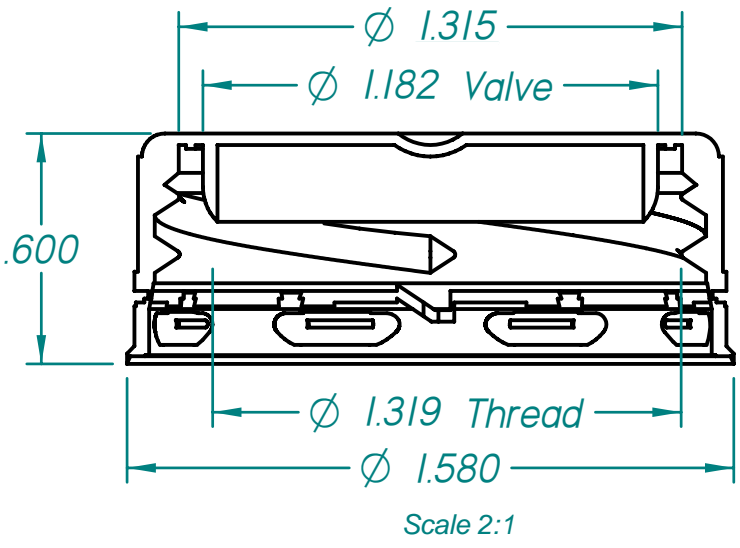



Uncontrolled Document - Will Not Be Updated



Scale 1:1

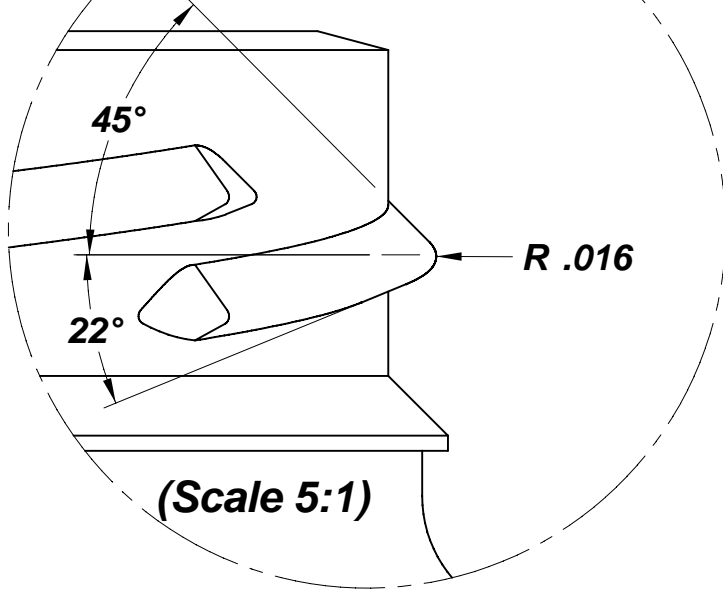
Confidential

Notes:
Packaging - 2,500 closures / case

		INTERNATIONAL PLASTICS & EQUIPMENT CORP. NEW CASTLE, PA.	
TITLE: 38mm IPEC Screw On "ISO"			
Tol. $\pm .005$	DATE: 1-10-05	DRAWN BY: Tom Nocera	SHT: 01
FILE: A800095		SCALE: Stated	

"Thread" Detail

**4 Lead Thread
Pitch = .5711 in/rev**



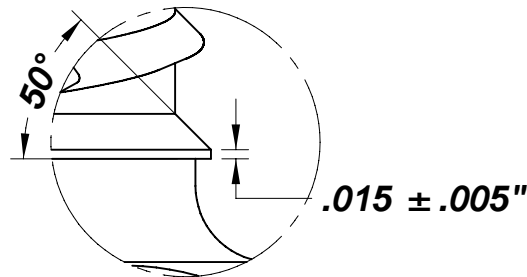
(Scale 5:1)

Thread Heights:

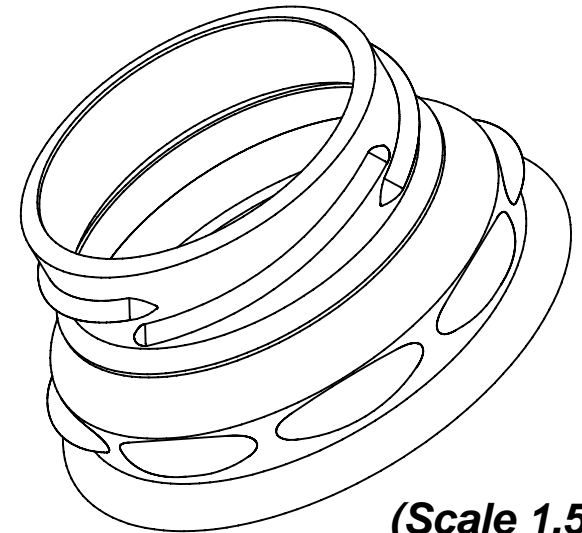
"T" - .100" start

"T" - .225" end

"TE" Detail



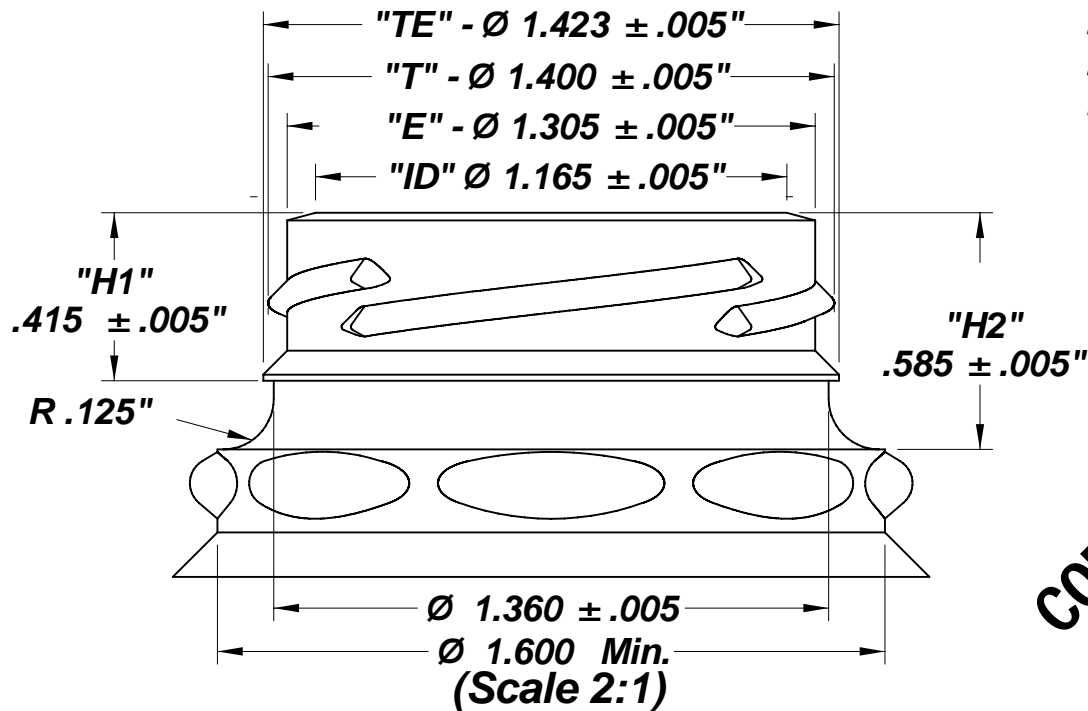
(Scale 3:1)



(Scale 1.5:1)

Notes:

- These specifications are for ISO Pull Up Containers.
- All heights are measured from top of updraft.
- Shear steel requires a 15° updraft and Ø 1.345" match.
- Bumper configuration is dependant upon customers handling equipment.




(Scale 2:1)

CONFIDENTIAL

A	6-30-05	Removed Lead In Thread
B	10-9-06	Updated TE Angle, Tolerances, Corrected Thread Pitch & Thread End

**Uncontrolled Document -
Will Not be Updated**

		INTERNATIONAL PLASTICS & EQUIPMENT CORP. <small>NEW CASTLE, PA.</small>	
		TITLE: IPEC 38mm Screw Cap Pull Up Neck Finish	
TOL: Stated	DATE: 04-07-05	DRAWN BY: Thomas A. Nocera	SHT: 01
FILE: A800090B		SCALE: Stated	